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Afmetingen buiggereedschappen Aluminium

Aluminium	Wanddikte (mm)											Buigradius (mm)					Klemlengte
Afmeting(mm)	2,5	3	4	5	6	7	8	10				1,5D	1,75D	2D	2,5D	3D	(mm)
20		x		x								30					40
25	x	x		x								37,5			62,5		50
30	x	x		x								45			75		60
35	x			x								52,5					70
40	x	x		x	x			x				60		80			70 / 80
42		x															
48		x															
50		x		x				x				75					150
60								x				90		120			150 / 120
70																	
80							x	x					140				140
90												135					220
100																	